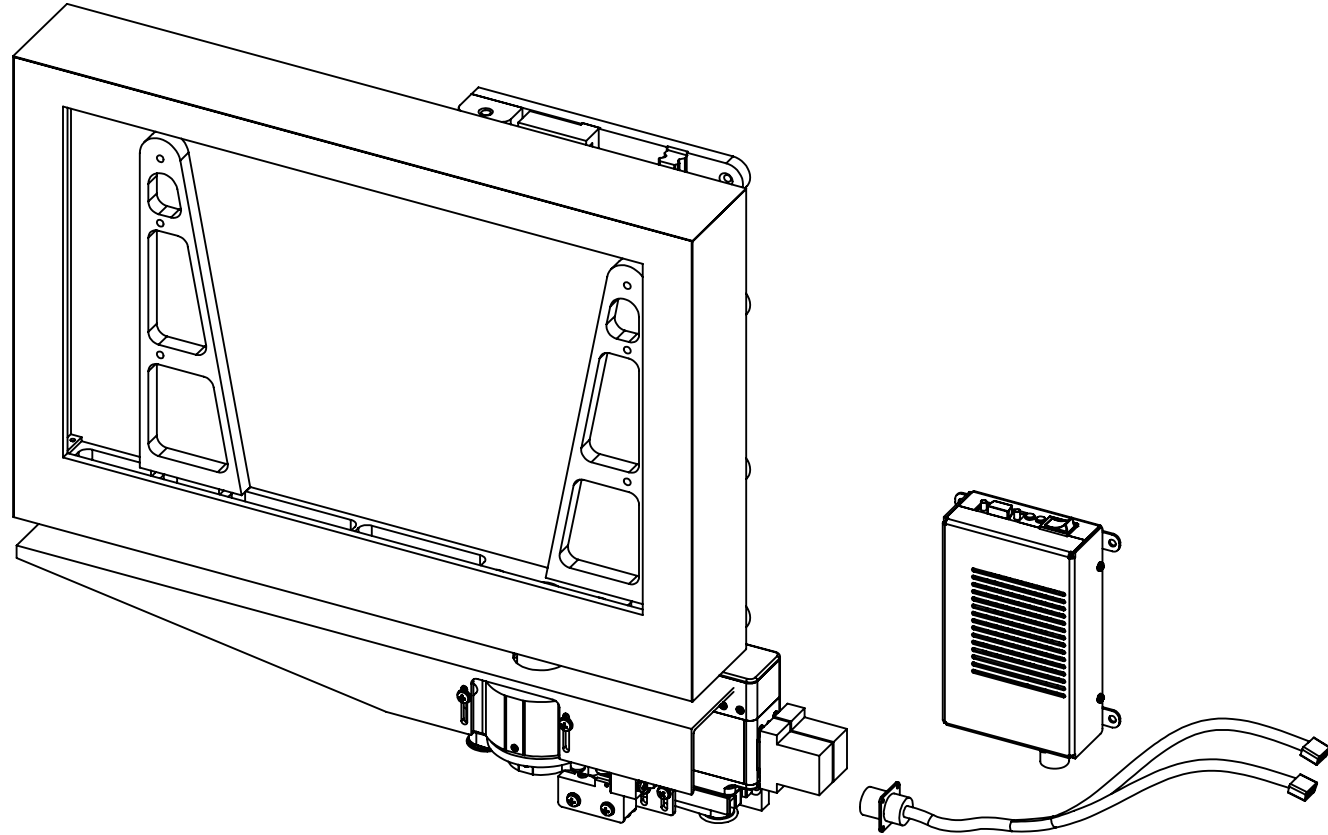



1	4	3513047	WIRE HARNESS	
1	3	3528645-1	MONITOR ASSEMBLY	
1	2	3528644-1	BASE ASSEMBLY	
1	1	3502744-1	ENCLOSURE ASSEMBLY	
-1/QTY.	ITEM	PART NUMBER	Description	SPEC

REV.	DATE	DESCRIPTION
IR	07/04/08	INITIAL RELEASE
A	10/24/08	UPDATED NOTES, REMOVED "EQUIVALENT" NOTE
B	3/18/09	ADDED SPACER, P/N 3528551
C	11/02/09	ASSEMBLY MODIFIED



DETAIL -1 MONITOR LIFT - 20"

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			DRAWN BY J CILEO		DATE 07/04/08		 STEECON ENTERPRISES 5362 INDUSTRIAL DRIVE HUNTINGTON BEACH, CA 92649	
TOLERANCES ON DECIMALS			CHECKED BY M HANSON		DATE 07/04/08			
ANGLES			APPROVED M HANSON		DATE 07/04/08			
.0 ± .1	MACH.	FORMED					TITLE MONITOR LIFT-20"	
.00 ± .01							DRAWING NUMBER 3529-010	
.000 ± .005	±0°30'	±2°					SHEET NO. 1 OF 3	
DO NOT SCALE PRINT BREAK ALL SHARP EDGES					SIZE A		SCALE 1:5	
ODD DASH NO'S SHOWN NEXT HIGHER CONSECUTIVE EVEN DASH NUMBER OPPOSITE								

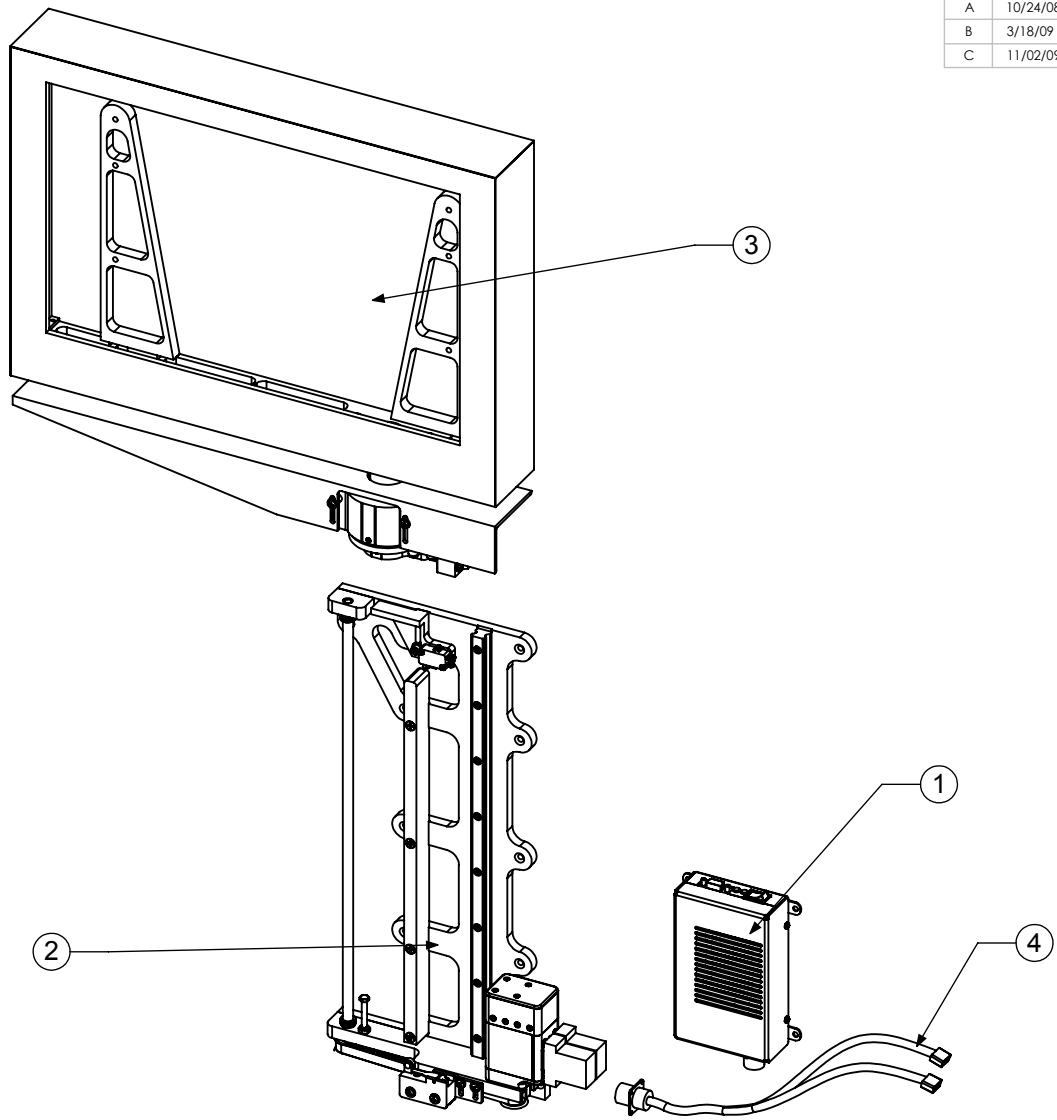
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8 7 6 5 4 3 2 1

REV.	DATE	DESCRIPTION
IR	07/04/08	INITIAL RELEASE
A	10/24/08	UPDATED NOTES, REMOVED "EQUIVALENT" NOTE
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C	11/02/09	ASSEMBLY MODIFIED

D
C
B
A

D
C
B
A



DETAIL -1 MONITOR LIFT - 20"

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			DRAWN BY	J CILEO	DATE	07/04/08
TOLERANCES ON DECIMALS			CHECKED BY	M HANSON	DATE	07/04/08
ANGLES			APPROVED	M HANSON	DATE	07/04/08
.0 ± .1	MACH.	FORMED	Q.C.		DATE	
.00 ± .01					DATE	
.000 ± .005	±0°30'	±2°	CUSTOMER		DATE	
DO NOT SCALE PRINT BREAK ALL SHARP EDGES					SIZE	A
ODD DASH NO'S SHOWN NEXT HIGHER CONSECUTIVE EVEN DASH NUMBER OPPOSITE					SCALE	1:7

STEECON
ENTERPRISES
5362 INDUSTRIAL DRIVE
HUNTINGTON BEACH, CA 92649

MONITOR LIFT-20"

DRAWING NUMBER
3529-010

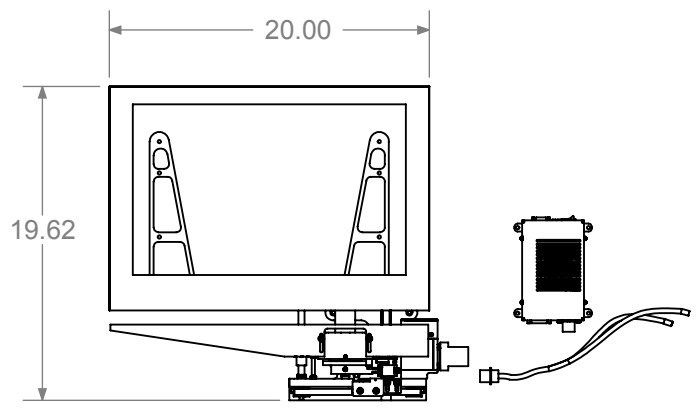
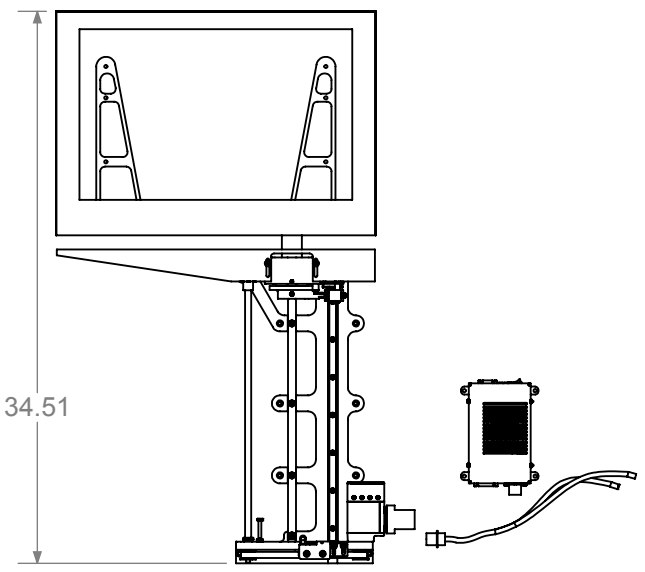
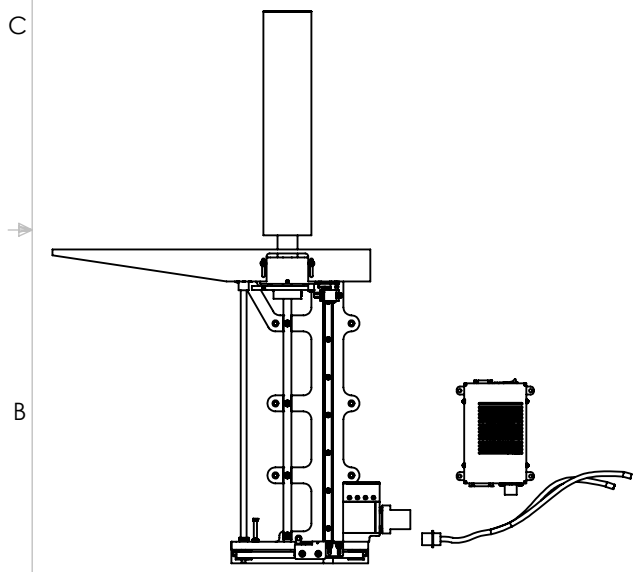
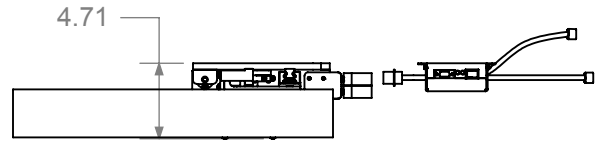
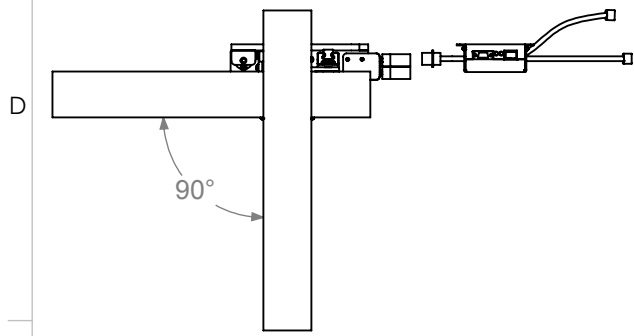
SHEET NO.
2 OF 3

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8 7 6 5 4 3 2 1

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C	11/02/09	ASSEMBLY MODIFIED




**DETAIL -1 DEPLOYED
90 DEGREE ROTATED**

DETAIL -1 DEPLOYED

DETAIL -1 STOWED

A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			DRAWN BY J CILEO		DATE 07/04/08		 STEECON ENTERPRISES 5362 INDUSTRIAL DRIVE HUNTINGTON BEACH, CA 92649	
TOLERANCES ON DECIMALS			CHECKED BY M HANSON		DATE 07/04/08			
ANGLES			APPROVED M HANSON		DATE 07/04/08			
.0 ± .1 .00 ± .01 .000 ± .005			Q.C.		DATE			
MACH. FORMED			CUSTOMER		DATE		TITLE MONITOR LIFT-20"	
DO NOT SCALE PRINT BREAK ALL SHARP EDGES					DATE		DRAWING NUMBER 3529-010	
ODD DASH NO'S SHOWN NEXT HIGHER CONSECUTIVE EVEN DASH NUMBER OPPOSITE					DATE		SHEET NO. 3 OF 3	
					SIZE A		SCALE 1:12	

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8 7 6 5 4 3 2 1